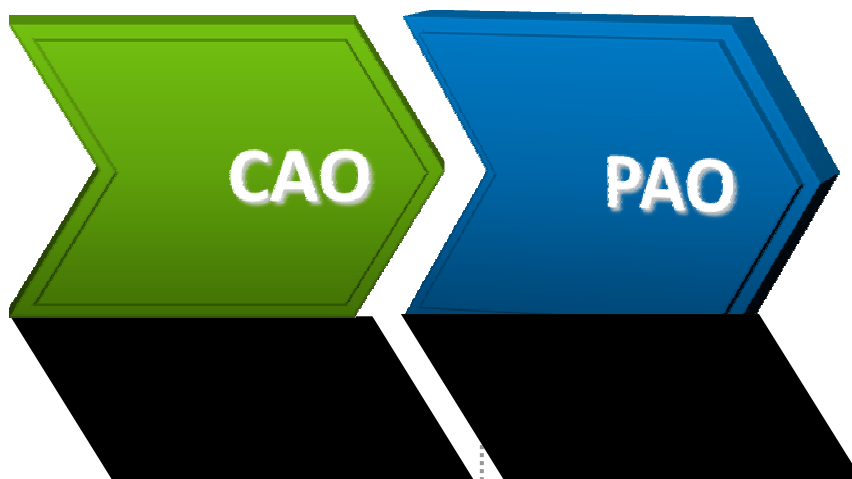


CAO V12 in the Cutting area

Module 2 – 2 Days

Cutting Area
Optimization



Pre-Assembly
Optimization

Agenda

Module 2

“CAO V12 in the cutting area - User Training”

Day 1

- 9:00 – 12:30
(with breaks) **Part 1 – Data for production with CAO V12**
- The CAO data model (articles, work steps, BoM)
 - Crimp data, tool data
 - Different ways to fill the production data base (by function, csv, ERP-interface, import from machines)
- 12:30 -13:30 Lunch Break
- 13:30 – 17:00
(with breaks) **Part 2 – Machines, Personnel, Shifts**
- Connection and configuration of machines for order processing in CAO
 - Personnel Administration
 - Shift Administration

Agenda

Module 2

“CAO V12 in the cutting area - User Training”

Day 2

- 9:00 – 12:30
(with breaks)
- Part 3 – Planning and order scheduling in CAO**
- Order creation
 - Manual and automatic functions for order planning (Optimisation) with work shop
 - Gantt Diagram
- Part 4 – CAO Process in the cutting area**
- Order processing and data capture at machines
 - Special processes (e.g. VW Norm)
 - Material flow (Material requirements)
 - Parameters of cutting area process
- 12:30 -13:30 Lunch Break
- 13:30 – 17:00
(with breaks)
- Part 4 – CAO Process in the cutting area**
- continues
- Part 5 – Data capture and monitoring**
- Log data (Orders, Scrap,...)
 - OEE
 - Tool and Seal Administration
 - Graphical Machine Monitor